

47. ① Electrical insul. sleeves  $\rightarrow$   $.248 \pm .002$  O.D.  $\times$   $.025 \pm .002$  wall  $\times$   $1 \pm .015$  long,  
 (20 each) for placement within  $\frac{1}{4}$ " holes in Positioner.
- 48 ② Cooling water inlet & outlet pipes, 8 each, stainless steel  $.250 \pm .001$  O.D.  $\times$  about  $.156$  I.D.  $\times$   $3\frac{1}{2}$ " long. Threaded one end  $\frac{1}{4}$ -28 thd for  $\frac{1}{2}$ " length
- ~~③ Connector for above pipes, 8 each,~~
- 49 ④ Keys, hard plastic laminate, 4 each,  $.1865 \pm .0010$  wide  $\times$   $.219 \pm .005$  high  $\times$   $2.375 \pm .020$ " long. must be electrically insulating.
- 50 ⑤ Anvil Back-up block - Same as H.J. Hall drawing #1, Jan 30, 1962. 4 each.
- ~~⑥ Anvils 4 each  $\frac{1}{2}$ " face, 4 each  $\frac{3}{4}$ " face, 4 each 1" face according to H.J. Hall dwg of Sept 19, 1962 - No. shoulder or face modifications or hole.~~
- ~~⑦ Anvil Binding rings, 12 ea. same as McCartney dwg. no. C-545 August 7, 1963~~
- 51 ⑧ Electrical connector: 4 ea. of brass,  $6\frac{1}{2}$ " O.D.  $\times$   $4$ " I.D.  $\times$   $\frac{3}{4}$ " thick  $\times$   $2$ " wide
52. Welding Cable: 4 ea. No. 2, 6 ft long.

Total Press Weight (est.): 5060 pounds.